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BAT LIMITATIONS FOR THE PRIMARY ZIRCONIUM AND HAFNIUM SUBCATEGORY—Continued

| Pollutant or pollutant property | Maximum for any 1 day | Maximum for monthly average |
|---------------------------------|-----------------------------|-----------------------------------|
| Ammonia (as N) | 7,856.000 | 3,453.000 |

(r) Leaching rinse water from zirconium alloy production.

BAT LIMITATIONS FOR THE PRIMARY ZIRCONIUM AND HAFNIUM SUBCATEGORY

| Pollutant or pollutant property | Maximum for any 1 day | Maximum for monthly average |
|---------------------------------|--|-----------------------------|
| | mg/kg (pounds per million pounds) of zirconiun contained in alloys pro- duced | |
| Chromium (total) | 0.292 | 0.118 |
| Cyanide (total) | 0.158 | 0.063 |
| Lead | 0.221 | 0.103 |
| Nickel | 0.434 | 0.292 |
| Ammonia (as N) | 105.200 | 46.240 |

\$421.334 Standards of performance for new sources.

Any new source subject to this subpart shall achieve the following new source performance standards:

(a) Sand drying wet air pollution con-

NSPS FOR THE PRIMARY ZIRCONIUM AND HAFNIUM SUBCATEGORY

| Pollutant or pollutant property | Maximum for any 1 day | Maximum for monthly average |
|---------------------------------|--|-----------------------------------|
| | mg/kg (pounds per million pounds) of zirconium di oxide and hafnium diox ide produced | |
| Chromium (total) | 0,210 | 0.085 |
| Cyanide (total) | 0.114 | 0.045 |
| Lead | 0.159 | 0.074 |
| Nickel | 0.312 | 0.210 |
| Ammonia (as N) | 75.710 | 33.280 |
| Total suspended solids | 8.520 | 6.816 |
| pH | (1) | (1) |

¹ Within the range of 7.5 to 10.0 at all times.

(b) Sand chlorination off-gas wet air pollution control.

NSPS FOR THE PRIMARY ZIRCONIUM AND HAFNIUM SUBCATEGORY

| Pollutant or pollutant property | Maximum for any 1 day | Maximum for monthly average |
|---------------------------------|--|-----------------------------|
| | mg/kg (pounds per millio pounds) of zirconium d oxide and hafnium diox ide produced | |
| Chromium (total) | 16.080 | 6.521 |
| Cyanide (total) | 8.694 | 3.478 |
| Lead | 12.170 | 5.651 |
| Nickel | 23.910 | 16.080 |
| Ammonia (as N) | 5,795.000 | 2,547.000 |
| Total suspended solids | 652.100 | 521.000 |
| pH | (¹) | (1) |

¹Within the range of 7.5 to 10.0 at all times.

 $\mbox{\ensuremath{(c)}}$ Sand chlorination area-vent wet air pollution control.

NSPS FOR THE PRIMARY ZIRCONIUM AND HAFNIUM SUBCATEGORY

| Pollutant or pollutant property | Maximum for any 1 day | Maximum for monthly average |
|---------------------------------|--|---|
| | mg/kg (pounds per millio pounds) of zirconium d oxide and hafnium diox ide produced | |
| Chromium (total) | 3.154 1.705 2.387 4.688 1,136.000 | 1.279 0.682 1.108 3.154 499.500 |
| Total suspended solidspH | 127.900 (¹) | 102.300 (¹) |

¹ Within the range of 7.5 to 10.0 at all times.

(d) SiC_{14} purification wet air pollution control.

NSPS FOR THE PRIMARY ZIRCONIUM AND HAFNIUM SUBCATEGORY

| Pollutant or pollutant property | Maximum for any 1 day | Maximum for monthly average |
|---------------------------------|--|-----------------------------------|
| | mg/kg (pounds per millio pounds) of zirconium o oxide and hafnium diox ide produced | |
| Chromium (total) | 2.774 | 1.125 |
| Cyanide (total) | 1.500 | 0.600 |
| Lead | 2.099 | 0.975 |
| Nickel | 4.124 | 2.774 |
| Ammonia (as N) | 999.500 | 439.400 |
| Total suspended solids | 112.500 | 89.980 |
| pH | (1) | (¹) |

¹ Within the range of 7.5 to 10.0 at all times.

(e) Feed makeup wet air pollution control.

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NSPS FOR THE PRIMARY ZIRCONIUM AND HAFNIUM SUBCATEGORY

| Pollutant or pollutant property | Maximum for any 1 day | Maximum for monthly average |
|---------------------------------|--|-----------------------------|
| | mg/kg (pounds per millio pounds) of zirconium d oxide and hafnium diox ide produced | |
| Chromium (total) | 2.103 | 0.852 |
| Cyanide (total) | 1.137 | 0.455 |
| Lead | 1.591 | 0.739 |
| Nickel | 3.126 | 2.103 |
| Ammonia (as N) | 757.500 | 333.000 |
| Total suspended solids | 85.250 | 68.200 |
| pH | (1) | (1) |

¹ Within the range of 7.5 to 10.0 at all times.

$\begin{array}{cccc} \mbox{(f)} & \mbox{Iron extraction} & \mbox{(MIBK)} & \mbox{steam} \\ \mbox{stripper bottoms}. \end{array}$

NSPS FOR THE PRIMARY ZIRCONIUM AND HAFNIUM SUBCATEGORY

| Pollutant or pollutant property | Maximum for any 1 day | Maximum for monthly average |
|---------------------------------|---|-----------------------------------|
| | mg/kg (pounds per millior pounds) of zirconium di oxide and hafnium diox- ide produced | |
| Chromium (total) | 0.830 | 0.337 |
| Cyanide (total) | 0.449 | 0.180 |
| Lead | 0.628 | 0.292 |
| Nickel | 1.234 | 0.830 |
| Ammonia (as N) | 299.100 | 131.500 |
| Total suspended solids | 33.660 | 26.930 |
| pH | (1) | (1) |

 $^{^{\}mbox{\scriptsize 1}}\mbox{Within the range of 7.5 to 10.0 at all times.}$

(g) Zirconium filtrate.

NSPS FOR THE PRIMARY ZIRCONIUM AND HAFNIUM SUBCATEGORY

| Pollutant or pollutant property | Maximum for any 1 day | Maximum for monthly average |
|---------------------------------|--|-----------------------------|
| | mg/kg (pounds per million pounds) of zirconium di oxide and hafnium diox ide produced | |
| Chromium (total) | 14.350 | 5.819 |
| Cyanide (total) | 7.758 | 3.103 |
| Lead | 10.860 | 5.043 |
| Nickel | 21.330 | 14.350 |
| Ammonia (as N) | 5,171.000 | 2,273.000 |
| Total suspended solids | 581.900 | 465.500 |
| pH | (1) | (1) |

¹ Within the range of 7.5 to 10.0 at all times.

(h) Hafnium filtrate.

NSPS FOR THE PRIMARY ZIRCONIUM AND HAFNIUM SUBCATEGORY

| Pollutant or pollutant property | Maximum for any 1 day | Maximum for monthly average |
|---------------------------------|--|-----------------------------|
| | mg/kg (pounds per millior pounds) of zirconium di oxide and hafnium diox ide produced | |
| Chromium (total) | 0.000 | 0.000 |
| Cyanide (total) | 0.000 | 0.000 |
| Lead | 0.000 | 0.000 |
| Nickel | 0.000 | 0.000 |
| Ammonia (as N) | 0.000 | 0.000 |
| Total suspended solids | 0.000 | 0.000 |
| pH | (1) | (¹) |

¹ Within the range of 7.5 to 10.0 at all times.

(i) Calcining caustic wet air pollution control. $\,$

NSPS FOR THE PRIMARY ZIRCONIUM AND HAFNIUM SUBCATEGORY

| Pollutant or pollutant property | Maximum for any 1 day | Maximum for monthly average |
|---------------------------------|--|-----------------------------------|
| | mg/kg (pounds per millio pounds) of zirconium d oxide and hafnium diox ide produced | |
| Chromium (total) | 3.329 | 1.350 |
| Cyanide (total) | 1.799 | 0.720 |
| Lead | 2.519 | 1.170 |
| Nickel | 4.948 | 3.329 |
| Ammonia (as N) | 1,199.000 | 527.200 |
| Total suspended solids | 135.000 | 108.000 |
| pH | (1) | (1) |

¹ Within the range of 7.5 to 10.0 at all times.

(j) Pure chlorination wet air pollution control.

NSPS FOR THE PRIMARY ZIRCONIUM AND HAFNIUM SUBCATEGORY

| Pollutant or pollutant property | Maximum for any 1 day | Maximum for monthly average |
|--|---|-----------------------------------|
| | mg/kg (pounds per millic pounds) of zirconiu and hafnium produced | |
| Chromium (total) | 14.180 7.663 10.730 21.070 | 5.748 3.065 4.981 14.180 |
| Ammonia (as N) Total suspended solidspH | 5,108.000 574.800 (¹) | 2,245.000 459.800 (¹) |

¹ Within the range of 7.5 to 10.0 at all times.

 $\left(k\right)$ Reduction area-vent wet air pollution control.

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NSPS FOR THE PRIMARY ZIRCONIUM AND HAFNIUM SUBCATEGORY

| Pollutant or pollutant property | Maximum for any 1 day | Maximum for monthly average |
|---------------------------------|-----------------------------|--|
| | | ds per million of zirconium n produced |
| Chromium (total) | 1.364 | 0.553 |
| Cyanide (total) | 0.737 | 0.295 |
| Lead | 1.032 | 0.479 |
| Nickel | 2.027 | 1.364 |
| Ammonia (as N) | 491.300 | 216.000 |
| Total suspended solids | 55.290 | 44.230 |
| pH | (1) | (1) |

¹ Within the range of 7.5 to 10.0 at all times.

(l) Magnesium recovery off-gas wet air pollution control.

NSPS FOR THE PRIMARY ZIRCONIUM AND HAFNIUM SUBCATEGORY

| Pollutant or pollutant property | Maximum for any 1 day | Maximum for monthly average |
|---------------------------------|---|-----------------------------------|
| | mg/kg (pounds per millior pounds) of zirconium and hafnium produced | |
| Observations (total) | 7.074 | 0.440 |
| Chromium (total) | 7.671 | 3.110 |
| Cyanide (total) | 4.147 | 1.659 |
| Lead | 5.805 | 2.695 |
| Nickel | 11.400 | 7.671 |
| Ammonia (as N) | 2,764.000 | 1,215.000 |
| Total suspended solids | 404.300 | 248.800 |
| pH | (1) | (1) |

 $^{^{\}mbox{\tiny 1}}\mbox{Within the range of 7.5 to 10.0 at all times.}$

(m) Magnesium recovery area-vent wet air pollution control.

NSPS LIMITATIONS FOR THE PRIMARY ZIRCONIUM AND HAFNIUM SUBCATEGORY

| Pollutant or pollutant property | Maximum for any 1 day | Maximum for monthly average |
|---------------------------------|--|--|
| | mg/kg (pound pounds) of and hafniun | of zirconium |
| Chromium (total) | 4.262 2.304 3.225 6.335 1,535.000 172.800 | 1.728 0.921 1.497 4.262 675.000 138.200 |

 $^{^{\}mbox{\tiny l}}$ Within the range of 7.5 to 10.0 at all times.

(n) Zirconium chip crushing west air pollution control.

NSPS FOR THE PRIMARY ZIRCONIUM AND HAFNIUM SUBCATEGORY

| Pollutant or pollutant property | Maximum for any 1 day | Maximum for monthly average |
|---------------------------------|--|--|
| | | ds per million of zirconium n produced |
| Chromium (total) | 0.000 0.000 0.000 0.000 0.000 0.000 | 0.000 0.000 0.000 0.000 0.000 0.000 |

¹ Within the range of 7.5 to 10.0 at all times.

(o) Acid leachate from zirconium metal production. $\label{eq:constraint}$

NSPS FOR THE PRIMARY ZIRCONIUM AND HAFNIUM SUBCATEGORY

| Pollutant or pollutant property | Maximum for any 1 day | Maximum for monthly average |
|---------------------------------|-----------------------------|---|
| | | ds per million of pure zir- duced |
| Chromium (total) | 10.900 | 4.420 |
| Cyanide (total) | 5.893 | 2.357 |
| Lead | 8.250 | 3.831 |
| Nickel | 16.210 | 10.900 |
| Ammonia (as N) | 3,928.000 | 1,674.000 |
| Total suspended solids | 442.000 | 353.600 |
| pH | (1) | (1) |

¹ Within the range of 7.5 to 10.0 at all times.

$\begin{tabular}{ll} \begin{tabular}{ll} (p) & Acid & leachate & from & zirconium \\ alloy & production. \end{tabular}$

NSPS FOR THE PRIMARY ZIRCONIUM AND HAFNIUM SUBCATEGORY

| Pollutant or pollutant property | Maximum for any 1 day | Maximum for monthly average |
|---------------------------------|--|--|
| | | ds per million of zirconium in alloys pro- |
| Chromium (total) | 5.835 3.154 4.416 8.674 2,102.000 236.600 | 2.366 1.262 2.050 5.835 895.800 189.300 |
| pH | (1) | (1) |

¹ Within the range of 7.5 to 10.0 at all times.

(q) Leaching rinse water from zirconium metal production.

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NSPS LIMITATIONS FOR THE PRIMARY ZIRCONIUM AND HAFNIUM SUBCATEGORY

| Pollutant or pollutant property | Maximum for any 1 day | Maximum for monthly average |
|---------------------------------|--|---|
| | | ds per million of pure zir- duced |
| Chromium (total) | 21.810 11.790 16.500 32.410 7,856.000 884.000 | 8.840 4.715 7.661 21.810 3,453.000 707.200 |

¹ Within the range of 7.5 to 10.0 at all times.

 $\left(r\right)$ Leaching rinse water from zirconium alloy production.

NSPS FOR THE PRIMARY ZIRCONIUM AND HAFNIUM SUBCATEGORY

| Pollutant or pollutant property | Maximum for any 1 day | Maximum for monthly average |
|---------------------------------|--|-----------------------------------|
| | mg/kg (pounds per million pounds) of zirconium contained in alloys pro- duced | |
| Chromium (total) | 0.292 | 0.118 |
| Cyanide (total) | 0.158 | 0.063 |
| Lead | 0.130 | 0.103 |
| | 0.434 | |
| Nickel | | 0.292 |
| Ammonia (as N) | 105.200 | 46.240 |
| Total suspended solids | 11.840 | 9.468 |
| pH | (1) | (1) |

¹ Within the range of 7.5 to 10.0 at all times.

§421.335 [Reserved]

§ 421.336 Pretreatment standards for new sources.

Except as provided in 40 CFR 403.7, any new source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve the following pretreatment standards for new sources. The mass of wastewater pollutants in primary zirconium and hafnium process wastewater introduced into a POTW shall not exceed the following values:

(a) Sand drying wet air pollution control

PSNS FOR THE PRIMARY ZIRCONIUM AND HAFNIUM SUBCATEGORY

| Pollutant or pollutant property | Maximum for any 1 day | Maximum for monthly average |
|---------------------------------|--|-----------------------------------|
| | mg/kg (pounds per million pounds) of zirconium di- oxide and hafnium diox- ide produced | |
| Chromium (total) | 0.210 | 0.085 |
| Cyanide (total) | 0.114 | 0.045 |
| Lead | 0.159 | 0.074 |
| Nickel | 0.312 | 0.210 |
| Ammonia (as N) | 75.710 | 33.280 |

(b) Sand chlorination off-gas wet air pollution control.

PSNS FOR THE PRIMARY ZIRCONIUM AND HAFNIUM SUBCATEGORY

| Pollutant or pollutant property | Maximum for any 1 day | Maximum for monthly average |
|---------------------------------|--|-----------------------------|
| | mg/kg (pounds per millior pounds) of zirconium di oxide and hafnium diox ide produced | |
| Chromium (total) | 16.080 | 6.521 |
| Cyanide (total) | 8.690 | 3.478 |
| Lead | 12.170 | 5.651 |
| Nickel | 23.910 | 16.080 |
| Ammonia (as N) | 5,795.000 | 2,547.000 |
| | | |

(c) Sand chlorination area vent wet air pollution control.

PSNS FOR THE PRIMARY ZIRCONIUM AND HAFNIUM SUBCATEGORY

| Pollutant or pollutant property | Maximum for any 1 day | Maximum for monthly average |
|---------------------------------|---|-----------------------------|
| | mg/kg (pounds per millior pounds) of zirconium di oxide and hafnium diox- ide produced | |
| Chromium (total) | 3.154 | 1.279 |
| Cyanide (total) | 1.705 | 0.682 |
| Lead | 2.387 | 1.108 |
| Nickel | 4.688 | 3.154 |
| Ammonia (as N) | 1,136.000 | 499.500 |

(d) $SiCl_4$ purification wet air pollution control.